

What is a 6S Class A Shop?

The NTMA envisions a Class A shop to look like the following:

Building Exterior:

- ◆ Landscaped, well painted or surface in good condition.

Building Interior:

- ◆ Floors, Painted, tiled or clean concrete.
- ◆ Walkways clear wide and marked.
- ◆ Ceilings – Clean, dropped or painted.

Environment:

- ◆ Air cleaners, temperature controlled, well ventilated.
- ◆ Lighting – Bright 40fc or better, task lighting where needed.

Work Areas:

- ◆ Clean, neat, organized, Part handling boxes, carts or trays.
- ◆ Similar areas standardized, use of white boards when possible.
- ◆ Areas marked and identified, chips picked-up.
- ◆ Tool storage identified.

Material & Hardware:

- ◆ Stored neatly, marked or identified.

Lunch Room:

- ◆ Separate room or area away from manufacturing.

Part cleaning, assembly and finishing areas:

- ◆ Organized and scheduled cleaned.

Oil, coolants hazards:

- ◆ Identified and stored safely.

Safety:

- ◆ Machine Guards used and in place.
- ◆ Personal protective equipment used and enforced.

Quality Room:

- ◆ Clean temperature controlled, OK to have Quality in cells.

Equipment:

- ◆ Modern, well maintained, scheduled cleaned.
- ◆ Oil, chips and coolant spill control.

House Keeping:

- ◆ Scheduled trash and chip pick up and cleaning.
- ◆ Cleaning tools in central areas.

Office areas:

- ◆ Paperwork neat and in place.
- ◆ Floors clean.
- ◆ Clean modern washrooms, cleaned on a schedule.

Employee appearance:

- ◆ Shop logo'd or other appropriate clean attire.

Shop age: The older the shop, e.g. wooden shop partitions, cracked, stained, clean concrete floors, etc. the better the housekeeping has to be.